



AF325

Bore Mount Flange Facing Machine 2 1/2"-25" (63– 635mm)



SPECIFICATION

Min Facing Diameter	2" (50 mm)
Max Facing Diameter	25" (635mm)
Min Clamp Diameter	2 1/2" (63 mm)
Max Clamp Diameter	22" (560mm)
Tool Post travel	4" (102mm)
RPM	80
Pneumatic	4Hp @ 6 Bar 102 CFM

W&Ds

Machine Weight	16kg	35.2lbs
Base	6kg	18lbs
Shipping Weight	60kgs	132lbs
Shipping Dimension		
Pelican Case 1630	79.5cms	62cms 45cms

KEY FEATURES

- Lightweight precision construction
- High torque gear drive
- 2 geared continuous groove bi-directional facing feeds for a gramophone finish (ASME Standard).
- Quick set independent base for improved onsite operation
- Hardened slide ways to maintain long term accuracy
- Swivel tool post for groove details.

DESCRIPTION

An internally mounted flange facing machine using fixed gear bi-directional feeds to produce a continuous groove gramophone finish to ASME Standards

FACING FEED RATES & GROOVES PER INCH

Direction	Gear	mm/rev	Inches/rev	Grooves/inch
In / Out	1	0.32	0.013	77
Standard screw	2	0.51	0.020	50

INCLUDED AS STANDARD WITH MACHINE

The machine is supplied complete with the following items;

- ✓ Toolkit including tools and inserts
- ✓ Air filter lubricator
- ✓ 2 Feed screws
- ✓ Hose connection
- ✓ All required mounting feet and extensions
- ✓ Storage / shipping box
- ✓ CE certificate,
- ✓ Packing list and manual