



OD024

Outside Mount Flange Facing Machine 0 – 24" (610mm)



KEY FEATURES

- Precision construction
- High torque helical gear drive
- 2 continuous groove bi-directional facing feeds for a gramophone finish (ASME Standard).
- Adjustable base clamping bolts and extensions for quick set site operation
- Hardened slide ways to maintain long term accuracy
- 360 degrees swivel tool post for groove details

DESCRIPTION

An externally mounted flange facing machine capable of producing a continuous groove gramophone finish to ASME B16.5 Standard along with the capability to auto feed groove details

SPECIFICATION

Min Facing Diameter	0" (0mm)
Max Facing Diameter	24" (610mm)
Min Clamping Diameter	12" (305mm)
Max Clamping Diameter	26" (660mm)
Tool Post Travel	4" (102mm)

Facing Feed Rates	Inch/Rev	MM/Rev	Grooves / inch
In	0.020"	0.52mm	48
Out	0.010"	0.25mm	101

COMPONENT WEIGHTS

Weight	118kg	259bs
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SHIPPING WEIGHTS

1 Box Weight	156Kg	343lbs
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SHIPPING DIMENSIONS

	Length	Width	Height
1 Box	36" (64cm)	36" (64cm)	18" (45 cm)

INCLUDED AS STANDARD WITH MACHINE

The machine is supplied complete with the following items;

- ✓ All clamping feet, mounting plates
- ✓ Toolkit including tools and inserts
- ✓ Air filter lubricator
- ✓ Hose connection
- ✓ Storage / shipping box
- ✓ Packing list and manual

